

INSTRUCTIONS FOR K4425 FITTING KIT

MULTI FIT KIT BRACKET

Please ensure you have read and understood installation instructions before commencing.

1. This bracket can be cut at any appropriate length as long as a minimal of 10mm space is left between mounting point and trimmed edge as in Figure 1, giving many variants. All dimensions are taken from the outside diameter of the mounting point (hole/slot) closest to the edge that has been cut as per examples shown Figure 1.

2. The bracket can also be bent at angles no greater than 45°. Bends to the bracket should be performed across whole sections, with the bend not being interrupted by mounting point holes. This should be a cold bend process with no heat applied.

ASSEMBLY OF COMPONENTS

1. Method A attaches the bracket to the retractor using 2 of 5/16" UNF bolts, lock washers & nuts as supplied.
2. 5/16 UNF Nuts and bolts must be torque to 21Nm. (15lb.ft.).
3. Method B attaches the bracket to the retractor using a 7/16" UNF bolt, spring washer & nut as supplied.
4. 7/16 UNF Nuts and bolts must be torque to 40Nm. (30lb.ft.).
5. A typical example of a bent bracket attached to the retractor is shown in Figure 3.

RETRACTOR TOP MOUNTING POINT / LOCATOR

1. Original Equipment seat belt pictured on the left hand side and Aftermarket on the right hand side. Figure 2.
2. Do not attempt to emulate the retractor top mounting points as found on some original equipment belts.

SAMPLE OF ORIGINAL RETRACTOR

APV RETRACTOR

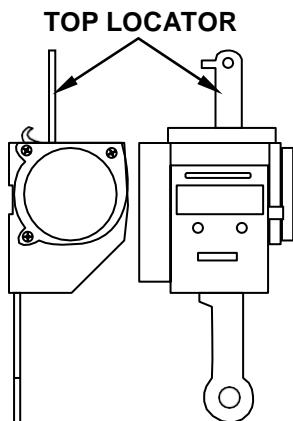


FIGURE 2

WARNING: CUT AT POSITIONS SHOWN

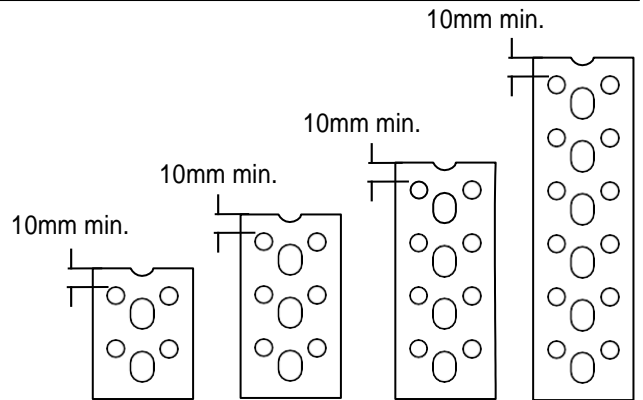
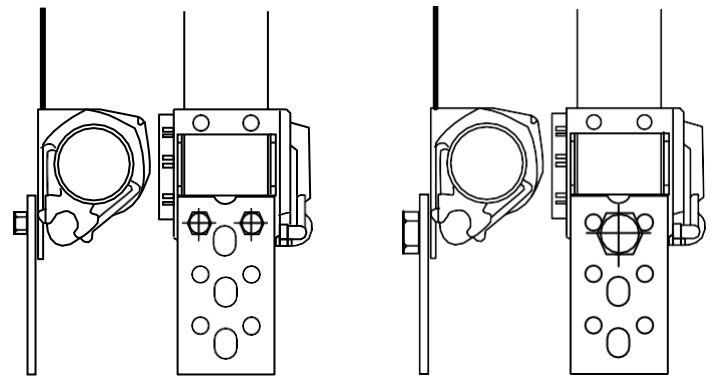


FIGURE 1



METHOD A

METHOD B

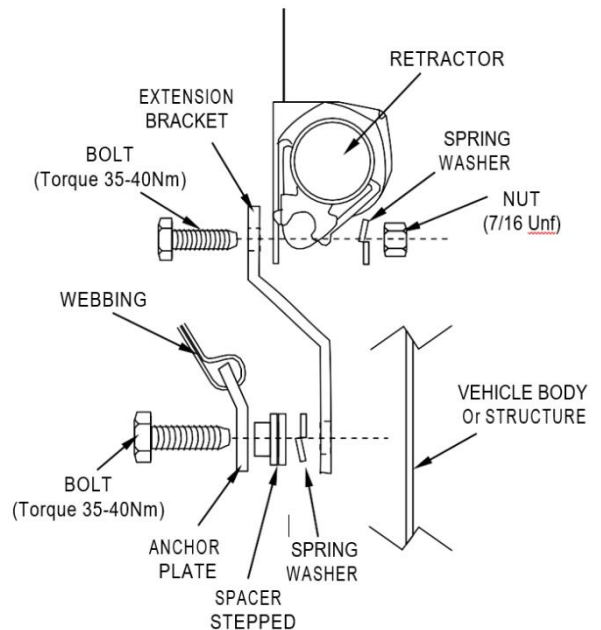


FIGURE 3 (TYPICAL EXAMPLE)